

Original Market Analysis based on Market share

	2003	2004	2005	2006	2007	2008 :	2009	2010
Total Market (Metric Tonnes)	8,000	10,000	12,000	14,000	15,000	16,000	16,000	16,000
GCl Attainable Share	0%	40%	40%	40%	40%	40%	40%	40%
Sales Ramp	0%	30%	50%	90%	100%	100%	100%	100%
GCI Share	0%	12%	20%	35%	40%	40%	40%	40%
Estimated Sales (Metric Tonnes)	0	1,200	2,400	5,040	6,000	6,400	6,400	6,400
Average Price (\$/kg)	\$3.00	\$2.50	\$2.25	\$2.03	\$1.82	\$1.73	\$1.64	\$1.56
GCI Sales Revenue (\$MM)	\$0.0	\$3.0	\$5.4	\$10.2	\$10.9	\$11.1	\$10.5	\$10.0
Contract Revenue (\$MM)	•		• • • • •	;	4.0.0	Ŧ · · · · ·	ψ (0.0 ;	Q10.0
Royalties (\$MM)								
Total Revenue (\$MM)	\$0.0	\$3.0	\$5.4	\$10.2	\$10.9	\$11.1	\$10.5	\$10.0

Revised Market Analysis based on profitability

	2003	2004	2005	2006	2007	2008	2009	2010
Total Market (Metric Tonnes)	8,000	10,000	12,000	14.000	15,000	16,000	16,000	16,000
GCI Attainable Share	0%	25%	25%	25%	25%	25%	25%	25%
Sales Ramp	0%	30%	60%	100%	100%	100%	100%	100%
GCI Share	0%	8%	15%	25%	25%	25%	25%	25%
Estimated Sales (Metric Tonnes)	0	750	1.800	3,500	3.750	4,000	4,000	4,000
Average Price (\$/kg)	\$3.00	\$2.80	\$2.74	\$2.69	\$2.64	\$2.58	\$2.53	\$2.48
GCI Sales Revenue (\$MM)	\$0.0	\$2.1	\$4.9	\$9.4	\$9.9	\$10.3	\$10.1	\$9.9
Contract Revenue (\$MM)		*:		4	40.0	410.0 ;	Ψ 10. T ;	Ψ0.0
Royalties (SMM)								
Total Revenue (\$MM)	\$0.0	\$2.1	\$4.9	\$9.4	\$9.9	\$10.3	\$10.1	\$9.9



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EB2 Analysis - Marketing/Sales Objectives

Sales Objectives

- 1. To gain a stronghold within customers who are or were using 6997 and had to switch to FRED or HPA and are not that comfortable with those products.
- 2. To supply EB2 to those additional customers who particularly value its benefits beyond Novozymes SC, whether due to GCOR or EDC relationship, technical service, or actual product performance.
- 3. To stabilize AA prices to the ethanol industry.



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EB2 Analysis - Marketing/Sales Strategies

Product Packaging (MSDS, Kosher letter, spec sheet, etc.)

- · MSDS and Kosher letters are being dealt with appropriately.
- · Initial product spec sheet being drafted.
- · J code has been assigned to experimental material from PA.
- · Product specs should be similar to 6997. Formulation may be similar to FRED due to stability reasons.
- · Product information sheet is being generated in Apps Lab (Beloit)

Pricing vs. Competitors

- · Dictated by market conditions and how aggressively we want share.
- · Introductory price in the \$2.80 3.50/kg range.
- · Could get many plant trials.
- · SC price could drop 30% or more.



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EB2 Analysis - Marketing/Sales Strategies

Cost (Production), Margins, etc.

- · No concrete cost projections from manufacturing.
- · Best guess based on technical assumptions is \$1.10-1.30/kg.
- · Depending on process optimization, could be as low as \$1.00/kg.
- · Margins could be in the range of 30-60%.

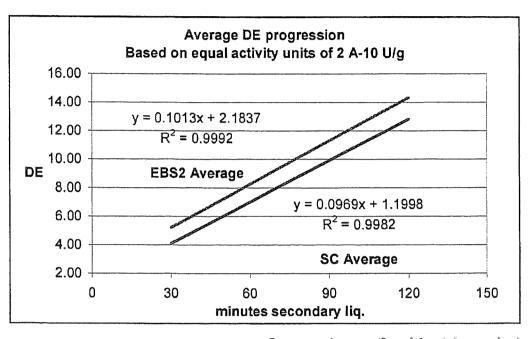
Product Features and Benefits

- · EB2 is an engineered B. stear. designed for quick viscosity break in higher %ds systems.
- · Similar to SC. Used in lower pH liquefactions with no calcium additions
- · Defining additional features and benefits.



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· Run on corn starch, 35% ds, pH 5.5, 20 ppm Ca+2, 100 ppm **SO2**



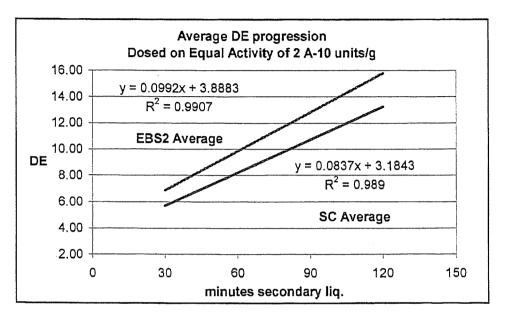


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 Run on corn starch, 35% ds, pH 5.5, 20 ppm Ca+2, 100 ppm 502





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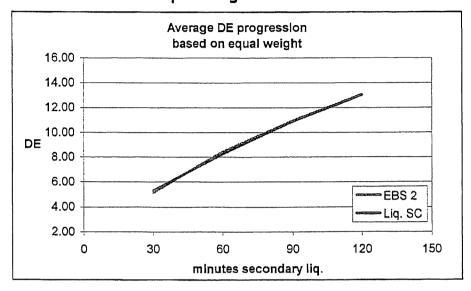
- · Experiments have been consistent from the beginning.
- EB2 performed better than SC on terms of equal activity. This is on starch only.
- · Plants run on equal weight or volume.
- · Previous SC activity units were 6,000-6,500 A-10 units/g.
- · NZ may have increased units to 7,000 U/g.
- Our spec for EB2 will be in the 6,000-6,500 U/g. Our sample from PA was 5,700 U/g.
- · We ran another set of experiments based on equal weight.



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· Run on corn starch, 35% ds, pH 5.5, 20 ppm Ca+2, 100 ppm SO2. Dose based on equal weight.



SC was dosed at 2.0 A-10 U/g, EBS 2 was dosed at 1.54 U/g or 0.77X of SC SC activity = 7408 U/g EBS2 activity = 5714 U/g

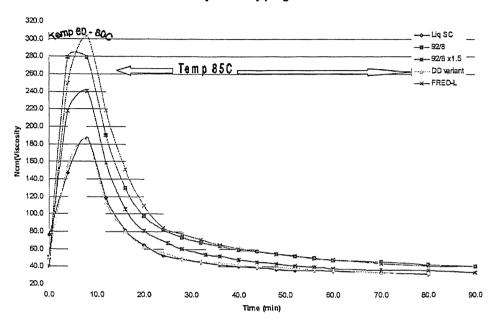


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· Run on corn mash, 35% ds, pH 5.5

Slurry Viscosity progression





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Summary

- Looks like we are better in terms of DE development by 20% based on starch.
- · Viscosity is on par with SC on corn mash.
- Further applications testing is required to determine how we compete with SC.
- Initial work was done to quickly compare what we had from R&D and how it compared to SC.
- First batches characteristic of product to market were received in Dec 2003.



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Future Applications Plans and Focus:

- · pH and temperature optimums and extremes.
- · Viscosity comparisons using starch and thin stillage.
- · Viscosity comparisons using corn and wheat mash at various solids levels.
- Fermentations after liquefactions to compare any differences between EB2, SC and FRED.
- Any other fields?? Sweeteners? Need to verify and plan for these possibilities.



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Trail Distribution (Part 1):

- · Two totes made by PA for customer testing.
- · Testing will be at AGP and Corn Plus.
- · Goal is to get most information and extension of current contracts.



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Trail Distribution (Part 2):

- · AOP list for 2004.
- · Scenarios for market entry



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		Data	Dasc
		Revenues	Sum of Total Invoice Quantity
Current Ship Cust Headquarters Name	Current Ship Cust Report Name	2004 AOP	2004 AOP
ABENGOA BIOENERGY	HIGH PLAINS	\$50,000	20000
	High Plains Corp.	\$100 000	40000
ABENGOA SIDENERGY Total		\$150,000	60000
ACE ETHANOL LLC	Ace Ethanol LLC	\$50,000	20000
ACE ETHANOL LLC Total		\$50,000	20090
AGRI ENERGY	Agri Energy	\$50,000	20000
AGRI ENERGY Total		\$50.000	20000
BROIN GROUP	Dakota Ethenol i LC	350,000	20000
	Ethanol 2000 L.L.P.	\$50,000	20000
	EXOL	\$50.000	20000
	Great Plains Ethanol	\$50,000	
	James Valley Ethanol, LLC	\$50,000	20000
	Michigan Ethanol, LLC	\$50,000	
	Northern Lights Ethanol	\$50,000	
	Pro Corn LLC	\$50,000	
	Tail Com Ethanol	\$50,000	20000
BROIN GROUP Total	Trail Com Cinanol	\$450,000	
CORN PRODUCTS INTERNATIONAL	Canada Colors & Chemicals	\$199.584	54800
CORN PRODUCTS INTERNATIONAL T		\$199.584	
ENZYME DEVELOPMENT CORPORATI Badger State Ethanol			
ENZIME DEVELOPMENT CORPORAT		\$50,000	
	Central Minnesota Ethanol	\$50,000	
	CHIEF ETHANOL FUELS	\$800,000	
	Golden Triangle Energy	\$50,000	
	Grain Processing Corporation	\$50,000	
	HEARTLAND GRAIN FUELS	\$100,000	
	Midwest Grain Processors	\$50,000	
	MIDWEST GRAIN PRODUCTS	\$200,000	
	Minnesota Energy	\$50,000	
	QUAD COUNTY CORN	\$50,000	
	Slouxland Energy & Livestock Cooperative	\$50,000	
	US ENERGY PARTNERS LLC	\$50,000	
ENZYME DEVELOPMENT CORPORAT		\$1,550,000	
GRAIN PROCESSING CORPORATION		\$50,000	
GRAIN PROCESSING CORPORATION		\$50,000	
NEW ENERGY CORPORATION	New Energy Corporation	\$150,000	
NEW ENERGY CORPORATION Total		\$150,000	60000
RENEWABLE PRODUCTS BUYING GR		\$50,000	
	Chippewa Valley Ethanol Co.	\$50,000	
	Corn Plus .	\$50,000	20000
	DENCO, LLC (Diversified Energy Company)	\$50,000	20000
	Heartland Com Products	\$50,000	
RENEWABLE PRODUCTS BLYING GF		\$250,000	100000
VERA SUN ENERGY	VERA SUN ENERGY	\$100,000	40000
VERA SUN ENERGY Total		\$100,000	43000
WYOMING ETHANOL	Wyoming Ethanol	\$50,000	20900
INTO JONAHTS DRINGYW		\$50,000	
Grand Total	**************************************	\$3,049,584	



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Trail Distribution (Part 2):

- · AOP list for 2004.
- · Price for exercise was \$2.50/kg. CPI price was \$3.08/kg.
- · Approximately \$3.0 million in sales.
- · Driving forces were increased market share and revenue growth.
- · However, new direction on margin contribution and profitability.
- · Three different scenarios.



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Scenario 1 - Shock and Awe

- · Blitz entire market and take market share from NZ.
- Require large efforts from sales, marketing, and technical service.
- · Could get extended trials at most customers. New product excitement.
- · Could easily make 2004 AOP, but at what cost.
- · NZ would most certainly price slash to keep share.
- · NZ retaliation could be great at other GCOR accounts.



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Scenario 1 - Shock and Awe (Example)

- · Assuming a non-captive AA market of \$24,000,000 to the ethanol industry (at present we have \$5,000,000 in revenues to this market).
- If we were to pursue this scenario, we could theoretically take 17% (1 truck to each plant @ \$3.00/kg) of the market in 2004, or \$4,000,000 in EB2 trials (in addition to the \$5,000,000), for a total of \$9,000,000 GCOR AA revenues.
- This would represent 38% market share, with good margins.
 However, the expected NZ reaction would reduce the market by 30-40% and result in the total ethanol AA market contracting to \$14 to \$16 million.



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Scenario 2 - Pick and Choose Carefully (Cherry Pick)

 Not an all out attack, but a chip away strategy designed for sustained sales and increased profitability.

Example #1 - Customers who are currently using 6997.

- · Margin would change from -24% to 60%. No brainer.
- Some customers may require food grade or country specific regulatory approval. (CPI- Cardinal)



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Scenario 2 - Pick and Choose Carefully (Cherry Pick)

Chief - Was using G997, switched to SPEZYME HPA. Full year estimates make more sense to keep them on HPA than to switch to EBS2. The gross margin would be more with EBS2 but you have to take into consideration the dose and we actually would make more money by using HPA.

Currently using 42,000 kg/mo @ $2.00/kg = $84,000/mo \times 12 = $1,008,000$ @ 52.5% margin = \$529,000

If switched to EBS2 use would be 21,000/kg @ 3.00/kg = \$63,000 X12 = \$756,000 @ 60% margin = \$453,600

If switched to EBS2 use would be 31,000/kg @ 3.00/kg = \$93,000 X12 = \$1,116,000 @ 60% margin = \$669,600

If switched to EBS2 use would be 21,000/kg @ 3.50/kg = \$93,000 X12 = \$882,000 @ 60% margin = \$529,000

What we will need to do is run trials to determine the dose needed at these plants and price accordingly considering the highest gross margin.



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Scenario 2 - Pick and Choose Carefully (Cherry Pick)

· Not an all out attack, but a chip away strategy designed for sustained sales and increased profitability.

Example #2 - Customers who have no strong ties to NZ and could be easier to pick off. Customers who may have a higher price than larger or contracted NZ customers.



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Scenario 3 – Trade GA business for AA sales at existing customers

 Would increase overall margin based on trading low margin GA \$, for higher margin AA \$.



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Scenario 3 - Trade GA business for AA sales at existing customers

Cost 1.91 Cost 1.2 G-ZYME 480 price 2.35 EB2 price 2.65

Sales	Gross		Sales	Gross		Total of
\$ (millions)	Margin	Profit	\$ (millions)	Margin	Profit	both markets
\$0	19%	\$0	- \$5,000,000	55%	\$2,735,849	\$2,735,849
\$500,000	19%	\$93,617	\$4,500,000	55%	\$2,462,264	
\$1,000,000	19%	\$187,234	\$4,000,000	55%	\$2,188,679	\$2,375,913
\$1,500,000	19%	\$280,851	\$3,500,000	55%	\$1,915,094	
\$2,000,000	19%	\$374,468	\$3,000,000	55%	\$1,641,509	\$2,015,978
\$2,500,000	19%	\$468,085	\$2,500,000	55%	\$1,367,925	\$1,836,010
\$3,000,000	19%	\$561,702	\$2,000,000	55%	\$1,094,340	\$1,656,042
\$3,500,000	19%	\$655,319	\$1,500,000	55%	\$820,755	\$1,476,074
\$4,000,000	19%	\$748,936	\$1,000,000	55%	\$547,170	\$1,296,106
\$4,500,000	19%	\$842,553	\$500,000	55%	\$273,585	\$1,116,138
\$5,000,000	19%	\$936,170	\$0	55%	\$0	\$936,170



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Scenario 3 - Trade GA business for AA sales at existing customers

- · Broin business would likely be harder to obtain. NZ reaction could be to lower GA price to them.
- This scenario could be attractive to other customers with lower overall sales than Broin. (e.g. New Energy, RPBG)



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Summary of Scenarios:

- Scenario #1 is an interesting option, but doesn't make much sense over the long term. This would not allow us to increase profitability and increase margin contribution.
- Scenarios #2 and 3 offer us the best opportunity to play in this market, take some share from NZ, and hopefully stabilize AA prices.



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Timing:

- · Tote and bulk quantities available for testing in May.
- · Customer list and timelines.



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· Customer spreadsheet



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New Technology or EB2 derivatives

- Line extensions could be increased activity or whole cell material. Differentiated product from SC.
- · Calcium requirements formulation or additional R&D effort.
- Blending of EB2 and other enzymes. Product differentiation.
 Need to determine which activities may work well with each other.



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